

Frits Pedersen

EST. 1953

Frits Pedersen A/S Denmark	Legeringsdatablad Product Documentation		Side 1
	Legierungsdatenblatt Alloy data specification		Dato 29.04.2025

Legering/Alloy: 585/155 RS	Varebeskrivelse/Number of Material: støb, plade, tråd, rør
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Farve/Colour:	Rosé Rosé
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Anvendelse Application:	Støb	Cast product	●
	Plade	Sheet (thin sheet to 3 mm)	●
		Plate (more than 3 mm)	●
	Tråd	Wire	●
		Rod	●
	Rør	Tube	●
		Pipe	●

Sammensætning:	Au	585
Composition (in %)	Ag	155
	Cu	257
	Zn	3

Tekniske Data:	Massefylde (in g/cm ³)/ Spec. of alloy	13,5
	Vickers hårdhed HV 5/30 veg Vickers hardness HV 5/30 soft	160
	Smelteinterval (in °C)/ Melting range (°C)	835-865

Bearbejdning/Use:	Forvarmningstemp. støbeform (in °C)/ Mould preheating temperature (°C)	600-650
	Støbetemperatur (in °C)/ Casting temperature (°C)	1015
	Udglødning/ Softening	600-700°C/15 min/ vand 600-700°C/15 min/ water
	Hærdning/ Hardening	300°C/15min/luft 300°C/15min/air

(w/s) =veg/ soft (h/h)= hård/ hard

The technical details of the data are mean values of the laboratory - measurements under defined conditions, deviations of approximately +/- 10% are possible and normal.

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